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To all Fireball type ride owners

For your information Urgent

Neede, 8 August 2005

From : B. Derkink
Subject : Service Bulletin
Order no. :
Our reference : Fireball ride Service Bulletin

Bulletin No.: FRB-SB005
Ride: Fire Ball by KMG International BV
Relative Rides: All Models

Date of Issue: August 16th 2005
Date of compliance: Depending on ride manufacture date.

Regarding: Ultrasonic NDT testing of gondola arm support shafts

Description

In addition to the required periodical and annual visual inspections required in the Operators Manual, it's now required to annually NDT the gondola arm mounting pins on ALL Fire Ball rides after 6 years from the date of manufacture.

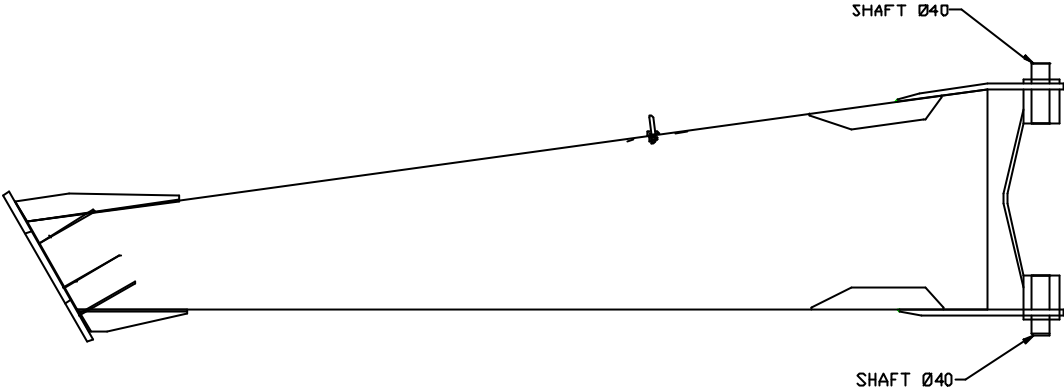
Application

The NDT testing is applying to the Ø40mm support shafts of the gondola arms as can be seen on the figure shown on the next page. Each gondola arm has 4 shafts which all have to be checked for cracks by ultrasonic testing. The shafts are shrunk into milled holes and made out of material code 42CrMo4 with a length of 135mm.

Procedure

The ultrasonic testing needs to be carried out by a Certified Non-Destructive Level 1 or higher Testing company and a report must be filed with the manufacture. This procedure must be repeated annually.

Situation



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